# High Voltage Intelligent Power Device [HVIPD] Introduction of the Conversion Board for Evaluation (DIP26 to SSOP30)

## Description

This application note is a document for introduction of connection conversion board which can be used when new product TPD420\*F series (package: SSOP30) is evaluated as the successor for conventional TPD41\*\*K series (package: DIP26), which are applied for brushless DC motors.



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# **0. Introduction**

This application note is a document for introduction of connection conversion board which can be used when new product TPD420\*F series (package: SSOP30) is evaluated as the successor for conventional TPD41\*\*K series (package: DIP26), which are applied for brushless DC motors. TPD420\*F series is motor driver IC which includes FET drivers with built-in level shift in the input stage, MOFETs in the output stage and various protective functions. In addition, a compact surface mount-type packaging SSOP30 is applied reduce the size of the control board. The brushless DC motor has a square wave drive (120-degree conduction) and a sine wave drive (180-degree conduction), and the high-voltage intelligent power device introduced in this application note supports sine wave drive and realizes low noise and low vibration of the motor by combining with our motor controller IC and microcomputer.

# 1. Product List

Table	1-1	Product	List
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			Function							
Product name	Rating	Package	Output stage	Configu ration	SD (Shutdown) Function	Overcurrent Protection	Thermal Shutdown	Under voltage Protection	Conduction Mode (Note 2)	Assumed motor Output (Note 3)
TPD4123K (Note 1)	500V/1A	DIP26	IGBT	1 Chip	-	Y	Y	Y	180 degrees	30W
TPD4123AK (Note 1)	500V/1A	DIP26	IGBT	1 Chip	Y	-	Y	Y	180 degrees	30W
TPD4144K (Note 1)	500V/2A	DIP26	IGBT	1 Chip	-	Y	Y	Y	180 degrees	40W
TPD4144AK (Note 1)	500V/2A	DIP26	IGBT	1 Chip	Y	-	Y	Y	180 degrees	40W
TPD4135K (Note 1)	500V/3A	DIP26	IGBT	1 Chip	-	Y	Y	Y	180 degrees	60W
TPD4135AK (Note 1)	500V/3A	DIP26	IGBT	1 Chip	Y	-	Y	Y	180 degrees	60W
TPD4204F	600V/2.5A	SSOP30	MOS FET	Module	Y	Y	Y	Y	180 degrees	40W
TPD4206F	500V/2.5A	SSOP30	MOS FET	Module	Y	Y	Y	Y	180 degrees	40W
TPD4207F	600V/5A	SSOP30	MOS FET	Module	Y	Y	Y	Y	180 degrees	80W

Note 1: DIP26 products including (Note 1) are scheduled to discontinue the production.

Note 2: Control is possible using a combination microcomputer or controller IC (Table 1-2 and Table 1-3). Note 3: Motor output is for reference only and varies depending on drive and heat dissipation conditions.

TPD41\*\*K series (DIP26) is a one-chip IGBT configuration (Figure 1-1), and TPD420\*F series (SSOP30) is a MOSFET module configuration (Figure 1-2).



Figure 1-1 Internal Structural Diagram: DIP26



Figure 1-2 Internal Structural Diagram: SSOP30



#### Sine wave drive (180-degree conduction) type

The K type of TPD41\*\* series has only overcurrent protection to turn off the input signal to the output transistor when the RS pin voltage exceeds 0.5V, and the AK type has only a shutdown function to turn off the input signal to the output transistor by inputting the "L" signal to the SD pin by an external circuit. However, TPD420\*F series has a built-in overcurrent protection function and shutdown function, which can be used together.

#### TPD4123K/TPD4144K/TPD4135K



#### Figure 1-3 TPD4123K/TPD4144K/TPD4135K Block diagram and pin assignment

#### TPD4123AK/TPD4144AK/TPD4135AK

The overcurrent protection function has been deleted and the SD (shutdown) function has been added.



Figure 1-4 TPD4123AK/TPD4144AK/TPD4135AK Block diagram and pin assignment

#### TPD4204F/TPD4206F/TPD4207F

Both the overcurrent protection function and the SD (shutdown) function are built-in.



Figure 1-5 TPD4204F/TPD4206F/TPD4207F Block diagram and pin assignment

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In combination with our motor controller ICs and microcomputers (see Table 1-2 and Table 1-3 Recommended Products), sine wave drive (180-degree conduction) is possible, which realizes low noise and low vibration of the motor.

				Function						
Product name	PKG	Vcc / Io	Position detection	Automatic lead angle Control	Oscillator Circuit Integrated	Electric current Restrictions	Gate Block	Position detection Fault protection	V <sub>CC</sub> Voltage reduction protection	
TB6551FAG	SSOP24	12V/2mA	Hall effect IC	External setting	-	Y	Y	Y	Y	
TB6556FG	SSOP30	12V/2mA	Hall effect IC	Y	-	Y	Y	Y	Y	
TB6584FNG/AFNG (Note 1)	SSOP30	18V/2mA	Hall element or Hall effect IC	Y	Y	Y	Y	Y	Y	
TB6634FNG	SSOP30	18V/2mA	Hall element or Hall effect IC	Y	Y	Y	Y	Y	Y	
TB6631FNG	SSOP30	18V/2mA	Hall element or Hall effect IC	Y (Note 2)	Y	Y	Y	Y	Y	
TC78B041FNG	SSOP30	18V/2mA	Hall element or Hall effect IC	Y (Note 3)	Y	Y	Y	Y	Y	
TC78B042FTG	QFN32	18V/2mA	Hall element or Hall effect IC	Y (Note 3)	Y	Y	Y	Y	Y	

Table 1-2 Controller	IC List Sine	Wave Drive	Type (Exan	nle of Products)
Table 1-2 Controller	IC List bill	mare Dire	Type (Estan	ipic of i fouucis

Note 1: Specifications such as modulation generation method and automatic advance angle mode differ. Refer to the data sheet of each product for details.

Note 2: Internal auto lead angle control function based on FG signal frequency.

Note 3: Intelligent Phase Control, Our unique automatic phase adjustment function.

#### Table 1-3 Microcomputer List Sine Wave Drive Type (Example of Products)

Product name	Package	ROM Size (Bytes)	RAM	Maximum	Working voltage (V)		
			Size (Bytes)	operation Frequency (MHz)	Mini mum	Maxim um	
TMPM375FSDMG	SSOP30	64K	4K	40(Note 1)	4.5	5.5	
TMPM372FWUG	LQFP64	128K					
TMPM373FWDUG	LQFP48		6K	80(Note 2) 32(Note 1)	4.5	5.5	
TMPM374FWUG	LQFP44			52(100 1)			
TMPM370FYDFG	QFP100	25 CV	256V	1012	80(Note 2)	15	5 5
TMPM370FYFG	LQFP100	230K	10K	80(Note 2)	4.3	5.5	
TMPM376FDDFG	QFP100	5121	2214	80(Nata 2)	15	5.5	
TMPM376FDFG	LQFP100	512K	32 <b>K</b>	ou(note 2)	4.3	5.5	

Note 1: Ambient temperature -40°C~105°C Note 2: Ambient temperature -40°C~85°C

# 2. Packaging compared SSOP30 with conventional product DIP26

#### 2.1 SSOP30 Packaging Features

Similar to DIP26, SSOP30 realizes easy wiring of the board by separating the high-voltage terminal and the control terminal on both sides of the packaging. It is also thinner and smaller than DIP26. In addition, SSOP30 is equipped with a MOSFET to reduce power dissipation.

#### **2.2 Package Dimensions**





Figure 2-2 SSOP30 Dimensions

Figure 2-1 DIP26 Dimensions



Figure 2-3 Comparing DIP26 and SSOP30

### 2.3 SSOP30 Marking



#### Figure 2-4 SSOP30 Marking

# 3. Introduction of "DIP26 to SSOP30 connection conversion board"

Package-size and pin assignment differ between DIP26 and SSOP30. Conversion board (four-layer boards with through-hole construction) is available to evaluate SSOP30 as the successor for DIP26.

### 3.1 Handling the Conversion Board

If there is a board designed for DIP26 at present, DIP26 can be removed from it, and the operation can be checked by inserting and soldering a conversion board which required components such as SSOP30, pins and others are assembled with. A bootstrap-capacitors are mounted on the conversion board, and BUS/BSV/BSW terminal on the conversion board to the board for DIP26 are not connected. In addition, there is no need to remove the bootstrap-capacitors mounted on



SSOP30 can be evaluated by inserting and soldering a conversion board with a SSOP30 into an existing board designed for DIP26.



3.2 Conversion Board Layout Diagram





Figure 3-1 Front side Pattern



Figure 3-2 Reverse side Pattern

# 4. DIP26 and SSOP30 comparisons

SSOP30 packages are smaller than conventional DIP26, but the power dissipation is reduced by changing the output device from IGBT to MOSFET, which reduces the effect of heat generation due to miniaturization.

In the following examples, when the motor is rotated at an input power of Pin=30W, the power loss is reduced approximately 1.25W when HVIPD is changed from TPD4144K(DIP26) to TPD4204F(SSOP30), and the surface temperature of the package is reduced approximately 55 degrees.

Evaluating condition, Controller IC : TB6551FAG,  $V_{BB}$ =280V,  $V_{CC}$ =15V, fs=16.5kHz,  $V_e = 3V$  (Voltage command input terminal of TB6551FAG), Ta=25°C, heat sink less



Figure 4-1 Loss-Input power Curve



Figure 4-2 Package Surface Temperature-Input Power Curve

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